

Aero Design Ltd.**Work Order Control Sheet**Work Order#: 2015-84 Date Opened: 29 Jul 2015 Title: FabricationAircraft OEM: Multiple Aircraft Model: Multiple Product Type: Lid Prop Bushing Product Model: N/A Quantity: 194/200**Work Order Contents**

Work Order/Build Sheets (Procedures Provided)
Additional Work Sheets (Standard Practice)
Drawings (See List Below)
Parts Distribution Sheet
Sub Component Tags
Completed Certification (Original)
Time Sheet (R&D)
Notes

Initial or N/A

JR
N/A
JR
JR
N/A
N/A
N/A
N/A

Component Completion

Quantity Complete on This Work Order
Quantity Incomplete on This Work Order
Further Processing Required Before Release
Release to Stock as Components

As Instructed

88/90
N/A
N/A
JR

Build Sheet Contents

Tasks Initialled
Dual Inspections Initialled

Initial or N/A

JR
JR

Certification

Form One Completed
Serviceable (Green) Tag Completed
In Process (Yellow) Tag Completed
Unserviceable (Red) Tag Completed
Parts Tracking Tag completed
Parts Placed in Stores for Distribution

Initial or N/A

N/A
N/A
JR
N/A
N/A
N/A

Drawing List

Drawing #	Rev #	Description	Initial or N/A
49215	1	Spacer	JR
49216	1	Spacer	JR

Additional Documentation

Documentation of a minor change
Non-Conformance Report Required
Service Difficulty Report Required

Initial or N/A

N/A
N/A
N/A

Billing

Local (Aero Design)
Research and Development
Third Party

Initial or N/A

JR
N/A
N/A

Traveller

Cut material to length
Face ends on Lathe
Machine step on Lathe
Drill hole on lathe

Initial or N/A

DM
DM
DM
DM

Work performed by:

Print: David MartynSign: David MartynSCA: AD05Date: 06-Oct-15

ICC / Dual Inspection preformed by:

Print: Jason RekveSign: Jason RekveSCA: AD01Date: 06-Oct-15

Work Order closed by:

Print: Jason RekveSign: Jason RekveSCA: AD01Date: 06-Oct-15

Approved Manufacturing Facility 73-04

Form 20.D.03

Rev. Original 23 Sep 2014

Date Opened: 29 July 2015

Approval Information:

Approval: **Multiple** Document Control List: MultipleApproval on AML: Y / N DCL meets/exceeds revision on STC: Y / N

Part Information:

Fabrication Drawing: 49215 Rev. 1, 49216, Rev. 1 Matches DCL: Y / N

Qty	Part Number	Description	Material	PO
200	49215-01	Bushing	0.5 Dia, 304 Stainless Steel	14092/15039
200	49216-01	Bushing	0.5 Dia, 304 Stainless Steel	14092/15039

Processes

☐ Painting☐ Powder Coating☐ Anodizing

PO

Tests/Inspections specified on drawings? Y / N

Test/Inspections complete? Initial: _____

Final Inspection

Initial: OK

Work Order pre-completion Inspection:

Release tags required? Y / N (Release tags are not required if part can only used as part of a further assembly)

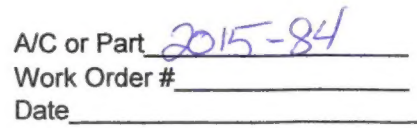
Release tags complete? Y / N Interim tracking tags complete: Y / N

List all non-conformities raised: _____

Inspector Signature: Asad Rahn

Date: _____

This form is intended for batch production of component parts only.

Rev. Original 1 Mar 2013

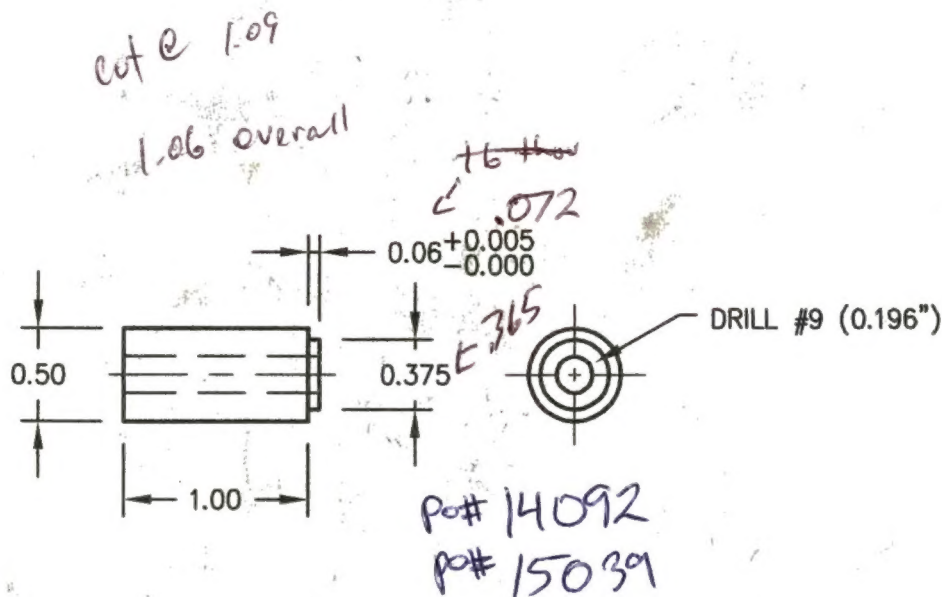
2015-84

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	REFORMAT TO LETTER; TITLE BLOCK UPDATED; ALTERNATE MATERIAL ADDED	BJC	MAR 13/14

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.


194 Total



01 SPACER

	01	(ALTERNATE MATERIAL)	304 STAINLESS STEEL	ASTM A479	Ø1/2" OD BAR
49216-01	01	SPACER	MILD STEEL	AISI 1010/1020	Ø1/2" OD BAR
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

QTY LIST OF MATERIALS

THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.	APPROVALS	DATE	 AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2376 www.aerodesign.ca	HELICOPTER CARGO BASKET BASKET COMPONENTS - SPACER		
	DRAWN: STEVEN FAHEY	MAY 10/02				
	CHECKED: E. BURGAIN	MAY 10/02				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1		SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
			SHEET 1 OF 1	A4	49216	1

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
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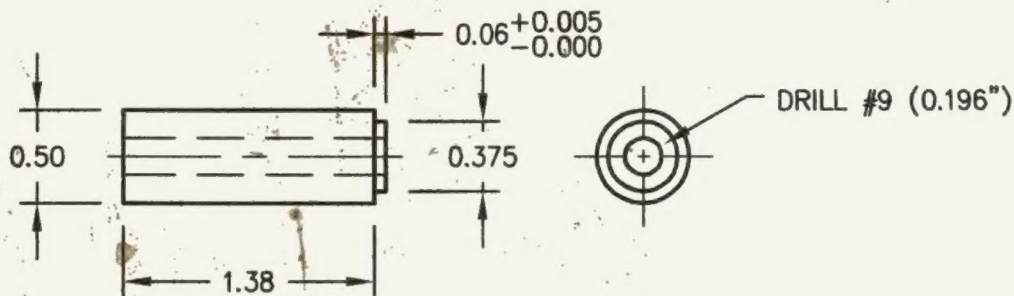
NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.

200
Total

1.47 cut

1.44 overall



01 SPACER

	01	(ALTERNATE MATERIAL)	304 STAINLESS STEEL	ASTM A479	Ø1/2" OD BAR
49215-01	01	SPACER	MILD STEEL	AISI 1010/1020	Ø1/2" OD BAR
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

QTY	LIST OF MATERIALS
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APPROVALS	DATE
DRAWN: STEVEN FAHEY	MAY 10/02
CHECKED: E. BURGAIN	MAY 10/02



AERO DESIGN LTD.

9888A MALASPINA ROAD
POWELL RIVER, BC, CANADA, V8A 0G3
TEL: 604.483.2376 www.aerodesign.ca

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ON:
DECIMALS ANGLES
X.XXX ±0.010 ±1/2°
X.XX ±0.03
X.X ±0.1

HELICOPTER CARGO BASKET
BASKET COMPONENTS - SPACER

SCALE	DWG. SIZE	DWG. NO.	REV.
SCALE 1 : 1	A4	49215	1
SHEET 1 OF 1			

91
56
69
89

91
hah
ha 9
hxl